



# Opt-in Carbon Neutral C240 Paving Grade Bitumen

Viva Bitumen

#### **Description**



Viva Energy Opt-in Carbon Neutral C240 Paving Grade Bitumen is a Climate Active certified product that has undergone rigorous carbon footprint analysis to achieve carbon neutral certification against the Australian Government's Climate Active Carbon Neutral Standard. The purchase of carbon offsets has been used to cancel out greenhouse gas emissions associated with the extraction, transportation, manufacture and supply and of Opt-in Carbon Neutral C240 Paving Grade Bitumen, by investing in projects that reduce or remove emissions. There are no physical changes to the product so there are no changeover or operability concerns and the product can be used in accordance to applications and specifications as detailed below.

Opt-in Carbon Neutral C240 is a paving grade bitumen manufactured to AS 2008 Table 2.2 and is suitable for standard sealing and lightly trafficked asphalt applications.

Alternatively known as VIVA BITUMEN C240 CO2 NEUTRAL.

#### **Applications**

C240 CO2 Neutral bitumen can be used for all standard spray sealing and lightly trafficked asphalt applications.

#### **Asphalt recommendations**

Mixing Temperature	Holding time at Mixing Temperature	Medium term storage temperature	Medium termstorage time	Maximum safe handling temperature
140-165°C	14 days	130-150°C	30 days	175°C





#### **Sealing recommendations**

Spraying Temperature	Holding time at spraying temperature	Medium term storage temperature	Medium term storage time	Minimum pavement temperature
170-180°C	7 days	130-150°C	30 days	15°C

During sealing operations it is normal practice to add cutter oil to the bitumen to reduce binder viscosity to a level at which effective wetting and adhesion of the cover aggregate can take place. The quantity of cutter oil added to the bitumen depends upon the pavement temperature, the daily traffic and the nominal size of the cover aggregate.

Basic cutting practice for Viva Bitumen C240 bitumen should be as follows:

#### Parts cutter per 100 parts bitumen measured a 15C

Pavement Temperature (°C)	Traffic (veh/lane/day)	Nominal Aggregate Size: 10mm or greater	Nominal Aggregate Size: 7mm or less
15 to 20	low (<100)	7-8	7-10
15 to 20	med (100 - 1500) high (>1500)	5-6 4	6-8 5-6
	low	7-8	7-10
20 to 25	med high	5-6 4	6-8 5-6
	low	4-6	6-8
26 to 35	med	2-4	5-7
20.00	high	2-3	4-6
>36	all	0-2	0-3

## **Health and Safety**

C240 CO2 Neutral is unlikely to present any significant health or safety hazard when properly used in the recommended application where good standards of industrial practice are maintained.

Further guidance on Product Health and Safety is available on the relevant Safety Data Sheet.

## **Specifications / Approvals**

AS 2008	Class 240
---------	-----------





# **Typical Characteristics**

Description	Units	Methods	Typical
Viscosity at 60° C	Pa.s	AS 2341.2	240
Viscosity at 135° C	Pa.s	AS 2341.2	0.45
Pen at 25° C	dmm	AS 2341.12	min 53
Flashpoint	° C	AS 2341.14	min 250
Viscosity of residue at 60° C(% of original)	Pa.s	AS 2341.2	max 300