

# **Technical Data Sheet**

## **HE745T**

### Polypropylene, Homopolymer

## **Product Description**

Viva Energy polypropylene grade HE745T is a high flow, impact enhanced, nucleated homopolymer. HE745T is impact modified, with very low organoleptic properties and is targeted at thin wall injection moulding applications.

Status Commercial: Active

Availability Asia-Pacific; Australia and New Zealand

**Application** Containers; TWIM Food Containers

Market Rigid Packaging

Processing Method Injection Moulding

Attribute Fast Cycle (Production); Good Mouldability; High Flow; Homopolymer; Nucleated

Typical Properties	Nominal value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	65	g/10 min	ISO 1133-1
Density, (23°C, Method D)	0.90	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus	1800	MPa	ISO 178
Tensile Stress at Yield	36	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength, (23 °C)	2.5	kJ/m²	ISO 180/1A
Hardness			
Shore Hardness, (Shore D)	75		ISO 868
Thermal			
Vicat Softening Temperature	150	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	100	°C	ISO 75B-1, -2



#### **Notes**

These are typical property values not to be construed as specification limits.

## **Regulatory Status**

For regulatory compliance information, see Product Stewardship Bulletin and Safety Data Sheet.

## **Company Information**

For further information regarding Viva Energy please visit www.vivaenergy.com.au.

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