

Technical Data Sheet

HE649T

Polypropylene, Homopolymer

Product Description

Viva Energy Polymers polypropylene grade HE649T is a high flow homopolymer with improved impact and clarity. HE649T has been formulated for use in houseware applications where rapid cycle times are required together with a balanced level of mechanical properties.

Status	Commercial: Active
Availability	Asia-Pacific; Australia and New Zealand
Application	Containers; TWIM Food Containers
Market	Rigid Packaging
Processing Method	Injection Moulding
Attribute	Fast Cycle (Production); Good Mouldability; High Flow; Homopolymer; Nucleated

Typical Properties	Nominal value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	50	g/10 min	ISO 1133-1
Density, (23°C, Method D)	0.90	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	1700	MPa	ISO 178
Tensile Stress at Yield	35	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength, (23 °C)	2.4	kJ/m ²	ISO 180/1A
Hardness			
Shore Hardness, (Shore D)	75		ISO 868
Thermal			
Vicat Softening Temperature	148	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	90	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

Regulatory Status

For regulatory compliance information, see Product Stewardship Bulletin and Safety Data Sheet.

Company Information

For further information regarding Viva Energy please visit www.vivaenergy.com.au.

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